



MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

6880 8th Street, Buena Park, CA 90620
 (800) 826-8175 | www.hmroyal.com

SBR Sole Formula

RAW MATERIAL	FUNCTION	PARTS
SBR-1502	Base Polymer	100
High Styrene Resin	Performance Additive	35
SI Group Ethanox 310	Antioxidant	1
Acme-Hardesty Triple Pressed Stearic Acid	Accelerator	2
Zochem Zoco 102	Accelerator	5
Royal King Clay	Mineral Filler	75
Rubbersil RS-150D	Reinforcement	25
San Joaquin Raffene	Process Oil	5
H.M. Royal RM 98	Curing Agent	3
RAIN Carbon Novares C-100	Performance Additive	10
Roywax	Process Aid	0.5
PEG	Process Aid	2
MBT	Accelerator	0.8
DPG	Accelerator	0.25



Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.