



# MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

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## PVC Plastisol Foam Compound

RAW MATERIAL	FUNCTION	PARTS
PVC Paste	Base Resin	100
BBP	Viscosity Modifier	15.4
DDB	Viscosity Modifier	6.6
DOP	Plasticizer	13.5
<b>Qualice CPAR P-45</b>	Secondary Plasticizer	20
<b>TRI-Iso Tryline R-245</b>	Colorant	6
<b>Zochem 102</b>	Inhibitor	1
<b>AZO</b>	Blowing Agent	4



### Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.