



MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

6880 8th Street, Buena Park, CA 90620
(800) 826-8175 | www.hmroyal.com

PVC Plastisol Compound

| RAW MATERIAL | FUNCTION | PARTS |
|--------------------------|-----------------------|-------|
| PVC Paste | Base Resin | 100 |
| Imerys Camel-Wite | Mineral Filler | 10 |
| ESO | Stabilizer | 3 |
| L79P | Plasticizer | 66 |
| Qualice CPAR P-45 | Secondary Plasticizer | 20 |
| Norac Norstab 74S | Stabilizer | 2 |



Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.