



MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

6880 8th Street, Buena Park, CA 90620
(800) 826-8175 | www.hmroyal.com

PVC Compound

RAW MATERIAL	FUNCTION	PARTS
PVC Resin	Base Resin	100
TBLS	Stabilizer	6
Norac COAD 10	Internal Lubricant	1
Triarylphosphate	Plasticizer	50
Qualice CPAR P-52	Secondary Plasticizer	30
Minmetals Bright Sun HB	Flame Retardant	20



Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.