



MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

6880 8th Street, Buena Park, CA 90620
(800) 826-8175 | www.hmroyal.com

Passenger Tire

RAW MATERIAL	FUNCTION	PARTS
1712	Base Polymer	82.5
1252	Base Polymer	55
Birla N-234	Reinforcement	70
Sulfonic Acid	Process Aid	1
Acme-Hardesty Triple Pressed Stearic Acid	Accelerator	2
Zochem Zoco 102	Accelerator	3
SI Group Ethanox	Antioxidant	2
Santoflex	Antiozonant	1
H.M. Royal Roywax	Antiozonant	3
H.M. Royal RM 98	Curing Agent	1.75
CBS	Accelerator	1



Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.