



# MATERIAL TECHNOLOGIES

Rubber, Plastics, Adhesives, Sealants & Specialty Coatings

6880 8<sup>th</sup> Street, Buena Park, CA 90620  
(800) 826-8175 | [www.hmroyal.com](http://www.hmroyal.com)

## EPDM Rubber Formula

RAW MATERIAL	FUNCTION	PARTS
EPDM	Base Polymer	100
<b>Birla N-774</b>	Reinforcement	50
<b>Acme-Hardesty Triple Pressed Stearic Acid</b>	Accelerator	1
<b>Zochem Zoco 102</b>	Accelerator	5
<b>NORAC COAD 20</b>	Process Aid	2
<b>San Joaquin Raffene</b>	Process Oil	12
<b>H.M. Royal RM 98</b>	Curing Agent	1.5
MBT	Accelerator	0.5
DPG	Accelerator	3



### Interested in learning more?

At H.M. Royal, we have been working on formulas for over 90 years. Let one of our technical specialists select the right product for your formulation.